Abstract:

A systematic series of binary Phosphor tellurite glasses in the form [(90-X)%TeO2-(X%)V2O5] in mol%, where X = (10,20,25,30,35) have been successfully prepared in standard method (melt quenching), The effect of adding (V2O5) have been discussed. The X-Ray diffraction spectrum shows that the glass composite had no sharp peaks, The absence of abroad hump at (2θ=25-30o) indicates the presence of (L.R.O) long-range structural was disorder. The glass network structure was discussed through IR and Raman spectroscopy and that showed the glass network is built of (TeO3 and TeO4) units. From the UV-visible spectrum, the edge of absorption the optical energy gap (Eopt) Urbach energy (Eo), and refractive index (n), have been determined. The results show that (Eopt) decreased with the increase of (V2O5) concentration, and Urbach energy (Eo) decreased with the increase of (V2O5) content, the refractive index (n) increased with the increase of (V2O5) concentration. The thermal parameters such as transition temperature (Tg), thermal stability (S), and thermodynamic fragility (F) are calculated by differential scanning calorimetry (DSC). Structural analysis of the glass system was identified by scanning electron microscopy (SEM).

Keywords: Optical energy gap. Urbach energy, X-Ray, SEM, Glass system, DSC.
دراسة الخصائص البصرية والطيفية لزجاجيات أوكسيد الفوسفور والتيليريوم الشبه الموصلة

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الخلاصة:
تم تحضير سلسلة من عينات الزجاجية شبه الموصلة من أوكسيد التيليريوم الثنائي و أوكسيد الفوسفور الخماسي حسب المعادلة 

\[ X = (10\%\cdot20\%\cdot25\%\cdot30\%\cdot35\%) \times V2O5 \% \times (90\% - X) \%

حيث قيم %X = (10، 20، 25، 30، 35) حيث تم تحضيرها بنجاح باستخدام الطريقة التقليدية في تحضير الزجاج (البرق بالذوبان)، وتتم مناقشة تأثير إضافة (V2O5) ويبين طيف حيود الأشعة السينية أن المركب الزجاجي لا يحتوي على قمم حادة، ويشير وجود هالة عريضة عند (2θ=25-30) إلى عدم وجود ترتيب بنيوي طويل المدى (LRO) كذلك تم مناقشة بيئة الشبكة الزجاجية من خلال مطيافية الأشعة تحت الحمراء و مطيافية رامان والتي أظهرت أن الشبكة الزجاجية متكونة من وحدات (TeO3 & TeO4)، ومن خلال الطيف المرئي للاشعة فوق البنفسجية تم تحديد حافة الامتصاص البصري وفجوة الطاقة الضوئية (Eopt) ومعامل انكسار (n) والانكسار (Eo) وتضخس مع الزيادة في تركيز (V2O5) وتضخس مع الزيادة في تركيز (Eo) وتضخس مع الزيادة في تركيز (Eo) وتضخس مع الزيادة في تركيز (Eo) وتضخس مع الزيادة في تركيز (Eo) وتضخس مع الزيادة في تركيز (Eo) وتضخس مع الزيادة في تركيز (Eo) وتضخس مع الزيادة في تركيز (Eo) وتضخس مع الزيادة في تركيز (Eo) وتضخس مع الزيادة في تركيز (Eo)

الكلمات المفتاحية: فجوة الطاقة البصرية، طاقة اورباخ، حيود الأشعة السينية، المجهر الماسح الإلكتروني، المعامل الحراري التفاضلي (DSC).

الخلاصة:

1. INTRODUCTION:

Specific optical properties make this glass particularly suitable for equipment in different laboratories [1]. Tellurium-containing glass melts quickly and is therefore considered a promising material due to its optical properties [2]. Transition materials have been used because they have more than two valence states that affect the optical parameters of the glass [3,4]. Vanadium pentoxide (V2O5) doped with a divalent ratio of \{V\textsuperscript{+4}/V\textsuperscript{+5}\} is an n-type semiconductor [5]. Tellurite glasses have gained importance in the optical instrumentation industry due to their high transparency in the visible and infrared spectrum [6]. The topology of tellurium-containing glasses is based on the presence of different types of TeO4 and TeO3 units [7]. The structural and optical properties of tellurite glasses have been studied [9,10,11]. Glasses can be formed when tellurium dioxide (TeO2) is mixed with many different oxides from groups III, IV, and V of the periodic table. The triangular bipyramid (TeO4) transforms into (TeO3) and forms an alkali metal oxide [8]. Tellurium dioxide-based glasses have weak Te-O bonds
that are easily broken and are therefore suitable for accommodating metal oxide ions [9]. This study aimed to investigate the effect of (V2O5) on the optical, thermal, and structural properties of tellurite glass systems.

2. Experimental work

Ternary glasses of the type [(90-X%)TeO2-(X%)V2O5] were prepared from (V2O5-TeO2) by use of the standard (melt-quenching) technique. The appropriate amounts of reagents were mixed in alumina crucibles in an electric furnace kept at (850-950°C). Then the series of melts was poured on the stainless plate at 450°C. The glass samples had a thickness (1mm). The structure of the glasses was checked by X-ray diffraction (XRD) using (PANalytical) radiation. Scanning electron microscopy (SEM) measured by (KYKYEM3200) images were acquired from the surfaces of glass samples. The IR and Raman spectroscopy of the glass system was recorded at room temperature in the 400-4000 cm⁻¹ wave number range. The optical properties measurements by (UV-Visible-Biomte5) with wavelength range from 100-900nm. Thermal parameters investigated by (DSC) were glass transition temperature (Tg), thermal stability (S) and thermodynamic fragility (F) have been calculated.

3. Results and discussion

3.1 X-ray diffraction

X-ray diffraction spectra of (TeO₂-V₂O₅) glass samples were recorded at an angle of 2° in the range of 80° ≥ Θ ≥ 10°. Figure (1) shows that the XRD spectrum has no discrete or continuous peaks. The absence of sharp peaks and hillocks at (~27°) indicates the presence of long-range structural faults [10]. Since no sharp line spectrum was obtained in the XRD spectrum, it can be assumed that there is no evidence of a crystalline phase in the glass sample. The broad hump pattern indicates that the as-prepared glass samples are amorphous.

![Figure 1: XRD pattern of TeO₂-V₂O₅](image)

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3.2 Infrared Absorption Spectra

TeO$_2$-V$_2$O$_5$ glasses were used to study the infrared absorption spectra, which are displayed in Figure (2).

![Infrared Spectra of Glass Samples](image)

We notice from Table (1) that there are many bands in different regions of the infrared range with an increase in the percentage of (V$_2$O$_5$). The presence of a band at (541-531) cm$^{-1}$ could indicate a bend in the Te-O-Te bonds and the triangular expansion of TeO$_4$ with oxygen bonds, while the bands at (925-928) cm$^{-1}$ could be due to such vibrations in the bonds V-O where V$_2$O$_5$ has strong vibrations in this spectral range [11], while the presence of bands at (1013-1037) cm$^{-1}$ indicates the vibrations of isolated vanadium groups V=O in (VO$_5$) trigonal, and the presence of bands at (1582-1642) cm$^{-1}$ refers to vibrations in the hydroxyl groups (OH) in the sample, where the bends of the O-H vibrations appear at this spectral range in the form of broadband, while the beams at (3662) cm$^{-1}$ are due to the retention of water molecules within the structure of the sample [12].

<table>
<thead>
<tr>
<th>V$_2$O$_5$ Content</th>
<th>Band Position (cm$^{-1}$)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>500</td>
</tr>
<tr>
<td>10</td>
<td>531</td>
</tr>
<tr>
<td>20</td>
<td>532</td>
</tr>
<tr>
<td>25</td>
<td>541</td>
</tr>
<tr>
<td>30</td>
<td>540</td>
</tr>
<tr>
<td>35</td>
<td>541</td>
</tr>
</tbody>
</table>
3.3 Raman spectroscopy

Raman spectra were measured for the glass compound (TeO$_2$-V$_2$O$_5$) and all percentages (V$_2$O$_5$) at room temperature. Figure (3.3) shows the locations of the absorption bands for the Raman spectra. Table (3) also shows the values of the absorption bands for the Raman spectra for the glassy compound (TeO$_2$-V$_2$O$_5$).

![Figure 3: Raman spectra for the glassy compound (TeO$_2$-V$_2$O$_5$)](image)

Table (2) shows the values of the Raman bands for all ratios of (V$_2$O$_5$), as we note that there is a band at (433-425) cm$^{-1}$, which is due to the vibrations in the Te-O-Te bonds in the structural units of TeO$_4$, and this band represents the peak of the Te-O bonds and V-O vibrations [12], while the bands at (781-768) cm$^{-1}$ can indicate vibrations in the O-V-O and V=O bonds. When the concentration of V$_2$O$_5$ increases, we notice an overlap in the Te-O, V-O bonds, and finally the bands at (1322-1319)cm$^{-1}$ It indicates the increase of O-V-O and V-O-V groups and the breaking of TeO$_2$ chains to be replaced by V$_2$O$_5$ as the basic network in the glassy group [13].

<table>
<thead>
<tr>
<th>V2O5 Content</th>
<th>Raman Shift (cm$^{-1}$)</th>
</tr>
</thead>
<tbody>
<tr>
<td>10</td>
<td>433</td>
</tr>
<tr>
<td>20</td>
<td>430</td>
</tr>
<tr>
<td>25</td>
<td>428</td>
</tr>
<tr>
<td>30</td>
<td>428</td>
</tr>
<tr>
<td>35</td>
<td>425</td>
</tr>
</tbody>
</table>

3.4 Optical absorption edge

Ultraviolet and visible absorbance measurements were made for the semiconductor glass (TeO$_2$-V$_2$O$_5$) and all percentages (V$_2$O$_5$) as a function of wavelength as shown in Figure (4).
The value of the optical energy gap ($E_{opt}$) was calculated from the Figure (5). The energy of the tail beam ($E_0$) was calculated from the graph Figure (6) between the logarithm of the absorption coefficient ($L\alpha$) with the energy of the incident photon ($\hbar\omega$), the refractive index (n), of the semiconductor glass (TeO$_2$-V$_2$O$_5$) and the absence of sharp absorption edges from the UV-visible absorption spectra confirm the amorphous nature of the glass samples [14].

Figure 4: Absorption spectra for all the studied samples

Figure 5: Quantity of $(\omega \alpha)^{1/2}$ as a function of photon energy in the glassy compound (TeO$_2$-V$_2$O$_5$)

Figure 6: The quantity $(ln\alpha)$ as a function of the photon energy in the glassy compound (TeO$_2$-V$_2$O$_5$)

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With the increase in the concentration of (V$_2$O$_5$), we notice a decrease in the optical gap energy ($E_{opt}$) values (4.23-3.93 eV) through the transformation of TeO$_2$ units into TeO$_3$ and TeO$_4$ units, and the establishment of bridging bonds of oxygen as shown in Figure (7) [15], as well as with an increase The concentration of (V$_2$O$_5$) in the glass compound, we notice a decrease in the value of the energy of the tail of the band ($E_o$) (1.5-0.84 Ev), causing a sharp decrease in the long-term arrangement of atoms through the presence of the Te-O-V bridge bonds, which leads to an increase in the number of oxygen bonds, as indicated by The amorphous nature of the glass is consistent with the (XRD) results, which indicate the presence of a periodic three-dimensional network in the glass samples as shown in Figure (8) [16].

![Figure 7: Optical gap energy as a function of (V$_2$O$_5$) content in the glass compound (TeO$_2$-V$_2$O$_5$)](image)

![Figure 8: The tail energy of the beam as a function of (V$_2$O$_5$) content in the glassy compound (TeO$_2$-V$_2$O$_5$)](image)

**Figure (9)** shows the increase in the refractive index with an increase in the concentration of (V$_2$O$_5$) from (1.80-1.83), as this can be linked to a decrease in unbridged oxygen bonds and an increase in the density of glass samples Table (3) shows all Parameters was calculated from UV-Visible spectrum [17].
Figure 9: Refractive index as a function of the (V$_2$O$_5$) content in the glass compound (TeO$_2$-V$_2$O$_5$)

Table (3) The values of the optical gap energy, band tail energy, and refractive index for all (V$_2$O$_5$) content in the glassy compound (TeO$_2$-V$_2$O$_5$)

<table>
<thead>
<tr>
<th>V$_2$O$_5$ Content</th>
<th>Eop(EV)</th>
<th>Eo(EV)</th>
<th>Refractive Index (n)</th>
</tr>
</thead>
<tbody>
<tr>
<td>10</td>
<td>4.23</td>
<td>1.5</td>
<td>1.804</td>
</tr>
<tr>
<td>20</td>
<td>4.11</td>
<td>1.25</td>
<td>1.816</td>
</tr>
<tr>
<td>25</td>
<td>4.04</td>
<td>1.1</td>
<td>1.823</td>
</tr>
<tr>
<td>30</td>
<td>3.99</td>
<td>0.96</td>
<td>1.829</td>
</tr>
<tr>
<td>35</td>
<td>3.93</td>
<td>0.84</td>
<td>1.835</td>
</tr>
</tbody>
</table>

3.5 Differential scanning calorimetry (DSC)

DSC measurements were made for the glassy semiconductor compound (TeO$_2$-V$_2$O$_5$) and all percentages of (V$_2$O$_5$) in the compound as shown in Figure (10), where the heat coefficients shown in Table (4) were found from the (DSC) curves.

Figure 10: DSC curves for the glass compound (TeO$_2$-V$_2$O$_5$)
Table (4) shows the value of glass transition temperature (Tg), crystallization (Tc), melting temperature (Tp), thermal stability coefficient (ΔT), thermal stability (S), and thermodynamic brittleness (F) for the glass compound (TeO$_2$-V$_2$O$_5$)

<table>
<thead>
<tr>
<th>V2O5 Content</th>
<th>Tg</th>
<th>Tc</th>
<th>Tp</th>
<th>ΔT</th>
<th>F</th>
<th>S</th>
</tr>
</thead>
<tbody>
<tr>
<td>10</td>
<td>240</td>
<td>355</td>
<td>440</td>
<td>115</td>
<td>0.266247379</td>
<td>40.72916667</td>
</tr>
<tr>
<td>20</td>
<td>247</td>
<td>356</td>
<td>442</td>
<td>109</td>
<td>0.237109641</td>
<td>37.951417</td>
</tr>
<tr>
<td>25</td>
<td>252</td>
<td>360</td>
<td>444</td>
<td>108</td>
<td>0.226455231</td>
<td>36</td>
</tr>
<tr>
<td>30</td>
<td>258</td>
<td>363</td>
<td>448</td>
<td>105</td>
<td>0.199482743</td>
<td>34.59302326</td>
</tr>
<tr>
<td>35</td>
<td>266</td>
<td>368</td>
<td>450</td>
<td>102</td>
<td>0.161437701</td>
<td>31.44360902</td>
</tr>
</tbody>
</table>

Table (4) shows an increase in the value of the glass transition temperature (Tg) from 240°C to 266°C with an increase in the percentage of (V$_2$O$_5$) in the glass compound from 10mol% to 35mol% as shown in Figure (11) where it can be attributed to the increase in (Tg) The V-O bonds contain a higher heat content (644Kj/mol) compared to the heat content of the Te-O bonds (376Kj/mol) and also the arrangement of V$_2$O$_5$ atoms inside the glass lattice [18], causing a decrease in the lattice hardness., the increase in (Tc) (368-355)°C with the increase in the concentration of (V$_2$O$_5$) is due to the decrease in the spacing between the V$_2$O$_5$ atoms, and the values of the thermal stability coefficient (ΔT) range between (102-115)°C, Figure (12), which indicates The prepared glass is good for uses in optical techniques and devices, as the higher (ΔT) the better the quality of the formed glass [19].

![Figure 11: The change in the value of (Tg) as a function of (V$_2$O$_5$) content in the glass compound (TeO$_2$-V$_2$O)](image-url)
Figure 12: The change in the value of (ΔT) as a function of (V2O5) content in (TeO2-V2O5) composite

The values of the thermal stability coefficient (S) decrease from 40.72 to 31.44 with the increase in the concentration of (V2O5) as shown in Figure (13), and the thermodynamic fragility also decreases from 0.266 to 0.161 with the increase in the concentration of (V2O5) as shown in the Figure (14) due to the formation of bonds of bridging oxygen, which causes more openness in the vitreous lattice with less disturbances [20].

Figure 13: Variation of (S) values as a function of (V2O5) content in the glass compound (TeO2-V2O5)

Figure 14: Variation of (F) values as a function of (V2O5) content in the glass compound (TeO2-V2O5)
3.6 Scanning electron microscopy (SEM)

Scanning electron microscope measurements were made for the semi-conductive glass compound (TeO$_2$-V$_2$O$_5$) and all ratios (V$_2$O$_5$) and with different scales. The samples were measured individually for all scales, but we will suffice in our study with one image for each sample, as shown in Figure (15).

![SEM images of all ratios of (V$_2$O$_5$) in the glass compound (TeO$_2$-V$_2$O$_5$)](image)

Figure 15: SEM images of all ratios of (V$_2$O$_5$) in the glass compound (TeO$_2$-V$_2$O$_5$)

(SEM) images show the glass samples in different shapes and sizes, including nanoparticles, which are shown in a network-shaped structure with ramified structures that extend over the surface of the sample [21]. It is well integrated after heat treatment and melting of the material and its fusion is ideal, forming a three-dimensional porous structure that extends over the entire sample distance, and the nanostructure consists of granules well connected and randomly arranged inside the sample, which confirms the amorphous nature of the banned glass [22,23].

4-Conclusion

The X-Ray phase shows that the glass system (TeO$_2$-V$_2$O$_5$) was non-crystalline which means it is amorphous. The DSC spectra show that the (Tg), and (Tc), increase with rising content of
$V_2O_5$ from (5% to 25%), thermal stability and thermodynamic fragility decrease with rising content of $V_2O_5$, and the results of UV-Visible measurements show the following:

1 - The ($E_{opt}$) decreased from (4.23 - 3.93) eV with increasing of $V_2O_5$ content.
2 - The Urbach energy ($E_0$) decreased from (1.5 - 0.84) eV with increasing of $V_2O_5$ content.
3 - The refractive index ($n$) is increasing from (1.804 - 1.835) with increasing of $V_2O_5$ content.

Raman and IR spectrum considered the amorphous structure of glass system (TeO$_2$-$V_2O_5$) from the band position and peaks.

5. References


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